



# Operational Manual & Parts Listing Model A4800 Abrasive Blast System

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Safety alert signal words based on ANSI Z535.4-1998 are used to alert the user of a potentially hazardous situation that may be encountered during operation of this equipment. ANSI definitions are as follows:

**CAUTION**

Caution used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.



**CAUTION**

Caution indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate damage.



**WARNING**

Warning indicates a potentially hazardous situation which, if not avoided, could result in serious injury or death.



**DANGER**

Danger indicates an imminently hazardous situation which, if not avoided, will result in serious injury or death.

**CAUTION**

1) Follow all electrical and safety codes as well as the National Electric Code (NEC) and the Occupational Safety & Health Act (OSHA).

2) Follow assembly instructions BEFORE plugging system in to electrical or air supply. Use caution even when installing a light bulb.

**CAUTION**

1) The unit is equipped with a 3 prong grounding plug for your protection against electrical shock. Use only adequate extension cords with 3 prong grounding type plugs which are appropriate for long periods of use. Replace damaged or worn extension cord(s) immediately. Use a 3 prong receptacle to plug system or extension cord into.

2) Make sure power source conforms to the requirements of your equipment.

3) This is a dry blast system. It is not made to accommodate use with anything liquid or metal.

4) Change blasting material regularly. Continued use of blast abrasives will result in poor performance and excess dust.

5) Do not exceed recommended maximum air pressure of 120 P.S.I.

6) Check and clean dust collection system and filters regularly. Do not wait until dust is escaping from dust collection housings and/or blast cabinet before cleaning the system.

**WARNING**

1) Keep any spilt blast abrasive clear from all paths around and near the blast cabinet. Many blast abrasives are powder fine and can be very slippery causing a person to slip and fall.

2) Silica sand should be avoided for use in blast systems for health hazards.

1) DO NOT OPERATE CABINET WITH LID AND/OR DOOR OPEN!! This will result in skin damage, serious eye damage and/or blindness if the blast spray were to come into contact with unprotected parts of the body.

2) This system is assembled standard with a 1/4" thick clear acrylic view window. Replacement with tempered or single strength glass IS DANGEROUS. Replacing view window with material other than acrylic will result in dangerous glass breakage that can injure the operator or bystanders.

3) Never use any type of flammable or combustible material in this blast system.

**DANGER**



## How To Assemble & Install Blast Cabinet

### Install Blast Cabinet...

#### For Starters:

Open cabinet and remove dust collection system and package from the inside of cabinet.  
Open package. Remove all parts for easy identification. Package includes:  
foot pedal assembly, manual & quality control sheet.

#### Electrical Assembly Installation:

Electrical assembly is already installed on the top of the cabinet. 2 each 70 watt max bulbs are required. Screw in fluorescent or rough service bulbs work best

#### Air Connection:

Attach hose fittings & hose FROM YOUR COMPRESSOR to the 1/4" NPT port located on the valve of the foot pedal. Then attach red hose from foot pedal to the side of the safety valve located on the left hand side of the cabinet. A thread sealant is suggested. Do not over tighten hose into valve. 70-90 PSI is required.

#### Dust Collection System:

Assembly the dust collection system according to manufacturers directions.  
The dust system hose will slide right into the 2 1/4" hole on the upper left hand side of the cabinet. It slides right in-no holding device required. Insert plug from the dust collector into the receptacle on the cabinet electrical assembly previously installed. The cabinet has a 3 pronged grounded plug to guard against electrical shock. If only 2 pronged receptacle is available, a ground adapter can be used. Make sure the green lead is properly attached to a grounded wire system. If any extension cords are used, be sure they are in good condition.

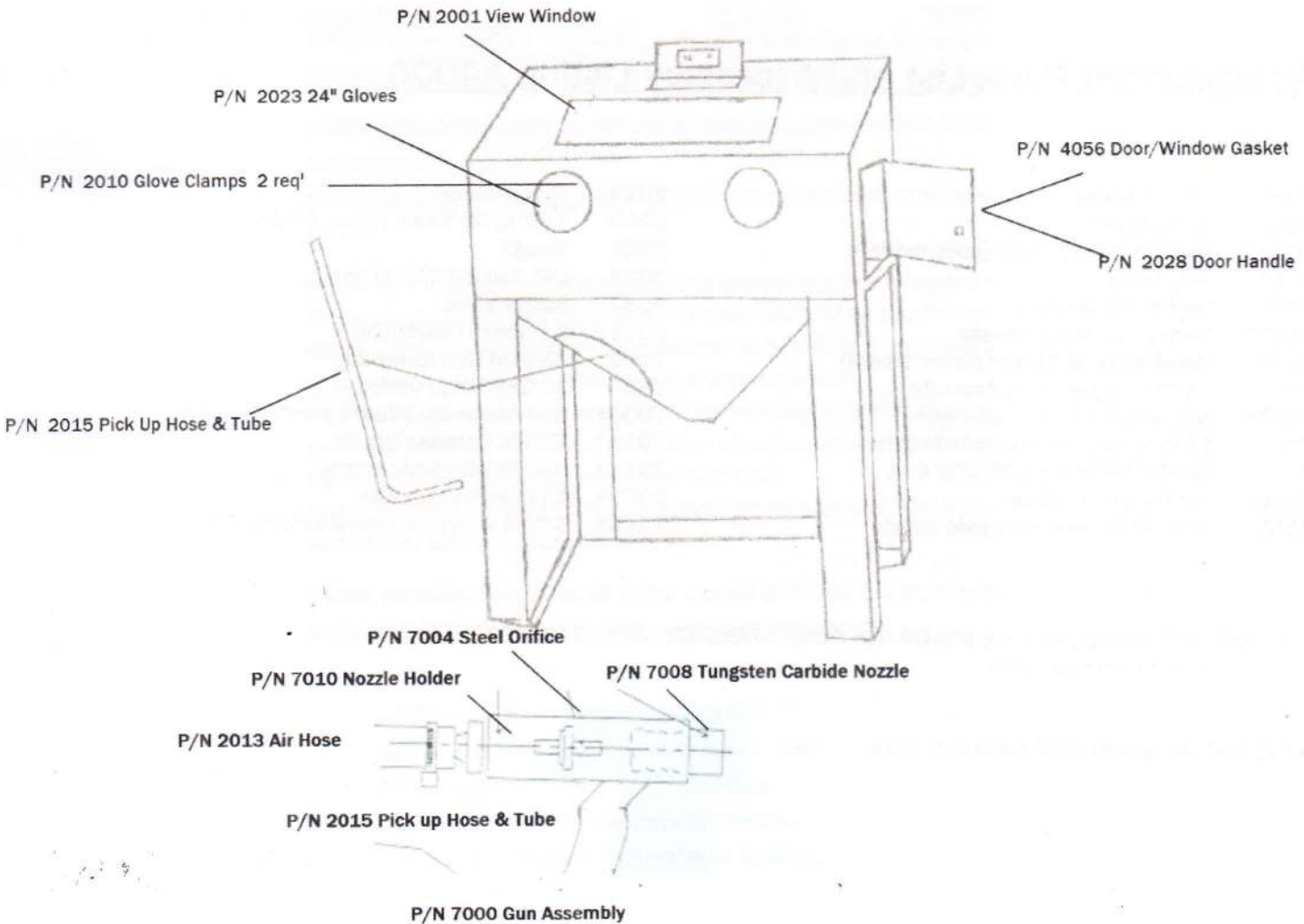
Note: The Canadian Electrical Code Prohibits the use of 3 pronged adapters.

#### Final Notes:

Pour dry blast media through the metal screen on the inside of the cabinet into the cabinet hopper. We suggest 10-25 lbs. of blast material. Use of anything liquid or metal is no suggested. This system is not equipped for use with soda blast material.  
Place part to be blasted on work grate inside cabinet.  
Close doors.  
Turn switch on, this will operate the light & dust collection system.  
Place hands into gloves. Hold onto the blast gun.  
Depress foot pedal and keep your spray pattern moving across your part. Do not concentrate in one area too long, as it can remove more than you desire. Also, DO NOT POINT TRIGGER GUN AT THE VIEW WINDOW! This will cause the site window to become frosted-thus making it difficult to see and possibly cause damage to or break window; resulting in personal injury!

## Trouble Shooting

<u>Problem</u>	<u>Cause</u>	<u>Remedy</u>
Excessive Dust	Dust collection system failing Blasting material worn	Too much blasting material Remove excess material Replace with new material
Surging	Too much blasting material	Remove excess material
Inadequate Blast	Blast material worn Gun parts worn Too much air	Replace with new material Replace with new nozzle & orifice Regulate air to 70-90 psi
Static	Too much blast material Change in humidity  Faulty ground wiring	Remove excess material. 10-20 lbs max Stand on cardboard/rubber mat.  Install static electric band Check electrical wiring Get lined gloves
Unit Won't Blast	Excessively worn gun parts.	Replace parts and be sure they are in the proper place.



## Warranty:

Cyclone abrasive blast cabinets are warranted against defects in workmanship or materials in accord with the following terms:

- \* Warranty extends to the original owner only.
- \* Warranty does not cover blast cabinets used in commercial rentals.
- \* Warranty is valid for one year (1) following the date of purchase.
- \* Warranty does not cover standard wear items such as the nozzle, orifice, blasting material, window and gaskets.
- \* Warranty does not cover misuse of blast cabinet This includes failure to follow instructions.
- \* Warranty does not cover blast unit if altered or otherwise changed from its original state from the factory.
- \* WARRANTY DOES NOT COVER DAMAGES IN TRANSIT.

IN SUCH CASES, THE RECEIVER SHOULD CONTACT THE FREIGHT CARRIER WITHIN 15 DAYS OF DELIVERY TO FILE A CLAIM. IT IS NOT THE RESPONSIBILITY OF THE MANUFACTURER OR SUPPLIER TO FILE THE CLAIM. IF ANY PARTS SHOULD BE REQUIRED TO FIX A FREIGHT DAMAGED UNIT, THE RECEIVER WILL BE BILLED ACCORDINGLY. THIS BILL CAN THEN BE TURNED OVER TO THE FREIGHT CARRIER. USERS SHOULD CALL THEIR DISTRIBUTOR OR THE FACTORY UPON INSPECTION OF ANY PROBLEM. A TECHNICAL PERSON CAN ASSIST YOU.

This warranty grants the user certain legal rights. Users and purchasers may also be protected by other rights that vary with location.

Note: Except for the warranties set forth above, Cyclone makes no other warranties of any kind-express or implied, including warranties of merchantability or fitness of product for a particular purpose.

## Replacement Parts List and Accessory Listing A4800

2001	View Window	2010	Glove Clamp
2011	Glove Insert	2013	3/8" ID Air Hose (Spec. Model)
2015	Pick Up Hose & Tube (spec model)	2018	Gauge
2019	Regulator	2023	24" Unlined Gloves (pr)
2031	Foot Pedal Assembly	2032	Safety Valve
2057*	Pack of 12 Mylar Sheets	2074*	32" Lined Gloves (pr)
4056	Window/Door Gasket (Spec. Model)	7000	25 CFM Gun Assembly
7001*	14 CFM Trigger Gun Assembly	7004	25 CFM Steel Orifice
7005*	Nozzle Holder(foot pedal gun)	7006*	Gun Assembly f/foot operated system
7008	25 CFM Tungsten Carbide Nozzle	7009*	5 CFM Ceramic Nozzle
7010	Nozzle Holder Only 25 CFM Gun	7011*	14 CFM Ceramic Nozzle
7076*	5 CFM Steel Orifice	7077*	14 CFM Steel Orifice
7080*	14 CFM Tungsten Carbide Nozzle	7084*	5 CFM Tungsten Carbide Nozzle

Items marked (\*) are accessories and DO NOT COME STANDARD WITH THIS UNIT. They may be purchased separately.

See DC1500 Manual for dust collection system parts.